

Work Order ID 76868

Tuesday, November 22, 2011 11:50:04 AM

76868

Ship 7 day Page 1

Item ID: D350-636-043

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Wearshoe

Stop ***NS2***

Start Date: 11/22/2011 Start Qty: 3.00

3

Cust Item ID:

Required Date: 11/22/2011 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: *mk*

Date: *11-11-22* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev F

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D350-636 bluefile & type labels per PPPD350-636-043 CHG001

8 u/11/27

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

Sp 11-11-22

115

QC4- 100% Inspect kits for completeness

0.00

115

QC

Memo

0.00

Quality Control

8 u/11/22

Work Order ID 76868

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Item ID: D350-636-043

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Wearshoe

Stop ***NS2***

Start Date: 11/22/2011 Start Qty: 3.00 ***3***

Cust Item ID:

Required Date: 11/22/2011 Req'd Qty: 3.00 ***3***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
120									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-043								
	Location: _____								
	PPP Rev: <u>C</u>								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

SP 11-11-22

11/11/22

MF 11-11-22

Picklist Print

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Work Order ID: 76868

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 11/22/2011

Required Date: 11/22/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A New Issue 07-12-17 DD
DD verf:EC

IPP Rev:B 10.05.20 added QC4

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3CSA Bolt		Purchased	No			110	Each	979.0000	38	114			
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Location	Loc Qty	Loc Code
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FP	7	
115835	7	
ST350	972	
116419	28	
117343	17	
117764	166	
117872	2	
118451	259	
119127	500	

AN3C7A BOLT		Purchased	No			110	Each	115.0000	4	12			
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Location	Loc Qty	Loc Code
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ST351	115	
113149	14	
116169	1	
117313	10	
117619	12	
117688	18	
118422	60	

AN960C10L washer	NAS1149C0332R	Purchased	No			110	Each	0.0000	42				
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D3535-13 Wearshoe		Manufactured	No			110	Each	13.0000					
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Location	Loc Qty	Loc Code
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FP001	6	
74616	6	
FP018	7	
72786	7	

Picklist Print

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Work Order ID: 76868

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 11/22/2011

Required Date: 11/22/2011

Start Qty: 3.00

Required Qty: 3.00

S B D3535-25
Wearshoe

Manufactured No

110 Each 32.0000

1 3

Location

Loc Qty

Loc Code

FP001

22

74525

10

75040

12

FP018

10

62233

1

74592

9

3x

S B D3535-35
Wearshoe

Manufactured No

110 Each 30.0000

1 3

Location

Loc Qty

Loc Code

FP001

12

74509

12

FP018

18

67598

1

70815

1

73311

16

3x 3

S B D3536-13
Gasket

Manufactured No

110 Each 14.0000

Location

Loc Qty

Loc Code

FP011

14

70463

1

72880

13

1x 3

S B D3536-25
Gasket

Manufactured No

110 Each 36.0000

Location

Loc Qty

Loc Code

FP012

36

74595

10

75039

26

3x

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Shop Packet Print

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Picklist Print

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Page 3

Work Order ID: 76868

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 11/22/2011

Required Date: 11/22/2011

Start Qty: 3.00

Required Qty: 3.00

D3536-35
Gasket

Manufactured No

110 Each 43.0000

1 3

Location

Loc Qty

Loc Code

FP002

37

73313

19

74511

18

FP012

6

72882

6

3x

D3537-1

Wearpad

Manufactured No

110 Each 65.0000

5 15
SP 11-11-22

Location

Loc Qty

Loc Code

FP002

58

74436

48

74597

10

FP017

7

69817

5

70686

2

5x

REFERENCE ONLY

5.0 PARTS LIST

(D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 003)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
	X					D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		X				D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			X			D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE
				X		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE
					X	D350-636-043	WEARSHOE KIT (REPLACES -041 KIT)
1	1					D2750-041	SKIDTUBE ASSEMBLY, LH
1		1				D2750-042	SKIDTUBE ASSEMBLY, RH
1			1			D2750-043	SKIDTUBE ASSEMBLY, LH
1				1		D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1					D2750-1	SKIDTUBE WELDMENT, LH
*1		1				D2750-2	SKIDTUBE WELDMENT, RH
*1			1			D2750-3	SKIDTUBE WELDMENT, LH
*1				1		D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT (REPLACES AN8-35A)
*6A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
*6B	2	2	2	2		NAS1515H8L	WASHER
*7	1	1	1	1		MS21083C8	NUT (REPLACES MS21083N8)
*8	1		1			D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
*8		1		1		D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT (REPLACES AN8-16A)
11A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
11B	2	2	2	2		D3672-13	WASHER
12	2	2	2	2		MS21083C8	NUT (REPLACES MS21083N8)
*13	4	4	4	4		ALS4-1032-225	INSERT
*14	4	4	4	4		AN6C44A	BOLT (REPLACES AN6-44A)
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT (REPLACES MS21042L6)
*17	8	8	8	8		D3631-1	WASHER (REPLACES NAS1515H8L)
*18	4	4	4	4		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*19	4	4	4	4		AN3C6A	BOLT (REPLACES AN3-6A)

(CONTINUED ON NEXT PAGE)

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
*20A	4	4	4	4		AN960C10L	WASHER (REPLACES AN960JD10)
*20B	4	4	4	4		NAS1515H3L	WASHER (REPLACES AN960JD10)
*22	5	5	5	5	5	D3537-1	WEARPAD (REPLACES D2648-3)
*23A	1	1	1	1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
*23B	1	1	1	1	1	D3536-13	GASKET
*24A	1	1	1	1	1	D3535-25	WEARSHOE (REPLACES D2746)
*24B	1	1	1	1	1	D3536-25	GASKET
*25A	1	1	1	1	1	D3535-35	WEARSHOE (REPLACES D2656-35)
*25B	1	1	1	1	1	D3536-35	GASKET
*26A	38	38	38	38	38	AN3C5A	BOLT (REPLACES AN3-5A)
*26B	4	4	4	4	4	AN3C7A	BOLT (REPLACES AN3-7A)
*27	42	42	42	42	42	AN960C10L	WASHER (REPLACES AN960JD10)
*28	38	38	38	38		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY
***43	2	2	2	2		D3493-1	WASHER
50	2	2				D3532-1	SPACER

* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

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Revision: I

Date: 10.10.25